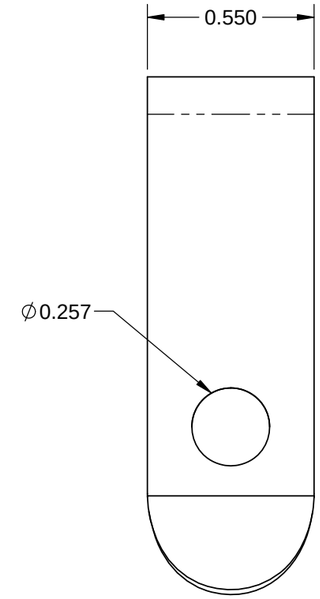

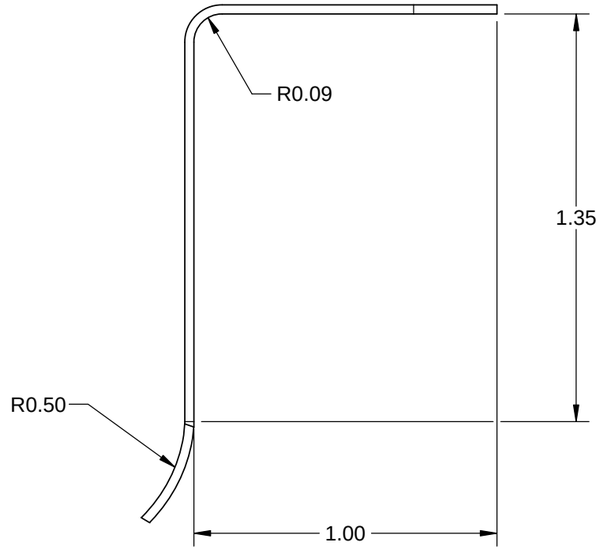

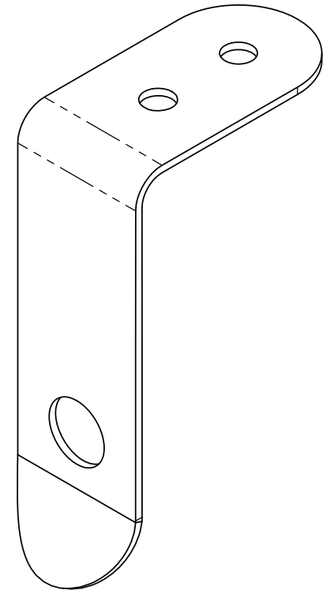

PRELIMINARY ISSUE

12.09.04

D4709-1 SPRING CLIP

NOTES:
1) MATERIAL: MAKE FROM D4709-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
   POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4709-1" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.01 lbs

REV.	DESCRIPTION	BY	DATE
PA1	PROTOTYPE RELEASE	RP	12.09.04

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED		DRAWING NO. D4709	REV. PA1
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE SPRING CLIP	SCALE NTS
DE APPR.			
DATE	12.09.04		

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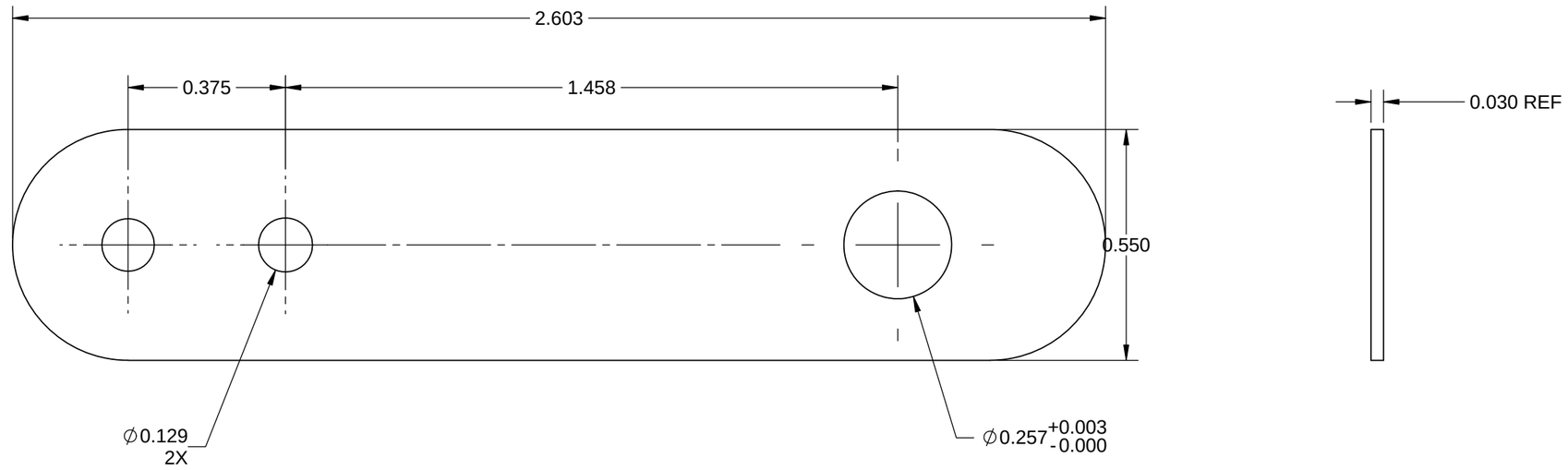

D4709-1F SPRING CLIP

NOTES:
1) MATERIAL: STAINLESS SPRING STEEL PER AISI 410 OR SAE 51410, 0.030 THICK
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: N/A

DESIGN	RP	**DART AEROSPACE LTD**	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4709	REV. PA1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE SPRING CLIP	SCALE NTS
DE APPR.			
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